

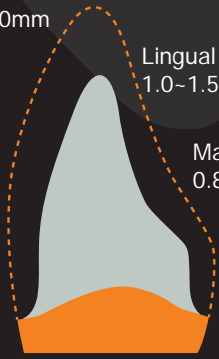


ZIMO

Incisal
1.5~2.0mm

Lingual
1.0~1.5mm

Margin
0.8~1.0mm



ANTRIOR CROWN

Occlusal
1.5~2.0mm

Incisal
2.0mm

Margin
1.0mm

Axial
1~1.5mm

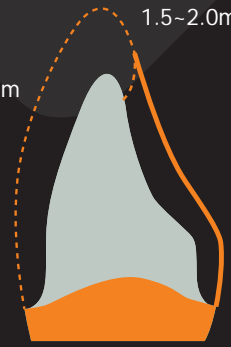


POSTERIOR CROWN

Incisal
1.5~2.0mm

Labial
1.0~1.5mm

Margin
0.8~1.0mm



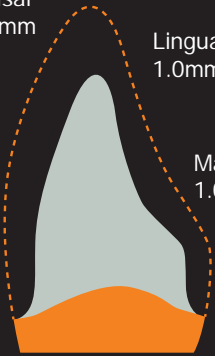
VENEER

ZIMOsMART

Incisal
1.0mm

Lingual
1.0mm

Margin
1.0mm



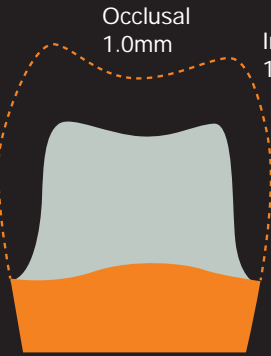
ANTRIOR CROWN

Occlusal
1.0mm

Incisal
1.0mm

Axial
1.0mm

Margin
1.0mm

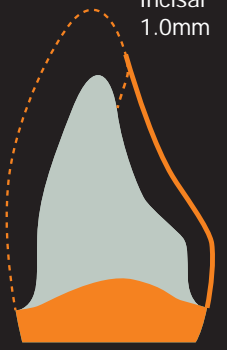


POSTERIOR CROWN

Incisal
1.0mm

Labial
1.0mm

Margin
1.0mm



VENEER

Isthmus Width
← 2.0mm →

90°Shoulder
Butt Margin

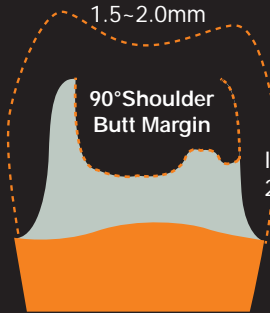


INLAY

Occlusal
1.5~2.0mm

90°Shoulder
Butt Margin

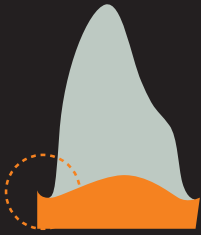
Incisal
2.0mm



ONLAY



NO



"J"-SHAPED MARGIN



SQUARE SHOULDER

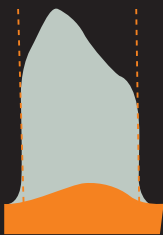


ROUGH MARGIN



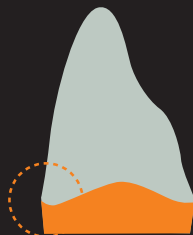
IRREGULAR GROVES

AVOID



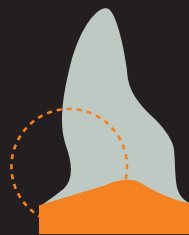
PARALLEL SIDES

A proper cement space cannot be milled. The coping will be either too tight or too loose.



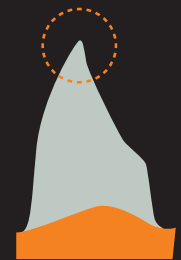
KNIFE EDGE

Mildly knife-edged margin is possible but will increase the risk of coping failure. Either a thin line of zirconia will be visible at the margin; alternatively the emergence profile will have to be overbuilt.



UNDERCUT

Undercuts and sharp edges are undesirable and need to be blocked out during production.



SHARP EDGE